

3M Display Materials & Systems Division

2021 Technical Data

# 3M™ Visible-light Reflective PGU (VRP)

# **Product Description**

3M™ Visible-light Reflective PGU (VRP) is a reflective polarizing film used in Head-up Display (HUD) applications to provide high brightness for the projected image while reducing undesired visible light sources projected back to the Picture Generating Unit (PGU) through the HUD assembly. It is a multilayer polyester-based film with 3M's optically clear adhesive.

# **Construction Description**

Multilayer structure with optically clear adhesive, adhesive release liner, and multilayer film protective liner. Cross-section representation with protective masking (not to scale).

Performance Metrics		
Thickness	73um ± 5um	
Transmission in Pass	80% Minimum	
Reflectivity in Block	90% Minimum	
Haze	1.5% Maximum	



Removable Protective Film

Multilayer Optical Film

**Optically Clear Adhesive** 

Adhesive Release Liner

Environmental Metrics		
Heat resistance	105°C x 1,000 hours	
Cold resistance	-40°C x 1,000 hours	
Humidity resistance	65°C, 95%RH x 1,000 hours	
Thermal shock	(-40°C x 1hr / 95°C x 1hr) x 100 cycles	

Testing Description Results	
Appearance	No significant appearance changes by naked eye observation
Transmittance	Equal or greater than 80% of initial value
Reflectivity	Equal or greater than 80% of initial value
Change of Color	Difference from initial value, ΔE*, is equal or less than 2.0

# **Technical Information**

The technical information, recommendations and other statements contained in this document are based on tests or experience 3M believes reliable, but the accuracy or completeness of such information is not guaranteed.

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